



BEST KAIZEN AWARD APRIL-2019

ADIK Plant : P14		TPM CIRCLE NO :-		ACTIVITY	KK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET																			
		TPM CIRCLE NAME :		LOSS NO./STEP																												
CELL :	A530	DEPT :	ME	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M																				
		CELL NAME :	TENSIONER	M/C STAGE:	Winding			OPERATION: winding																								
KAIZEN THEME :		KAIZEN IDEA :																														
To Reduce coil uneven		Height of the winding fixture & table are kept in the same plane																														
PROBLEM PRESENT STATUS :		COUNTERMEASURE:																														
During winding, coils become eccentric and uneven.		fixture height & table are kept in the same plane which avoids unevenness of coils.																														
WHY-WHY ANALYSIS:		BEFORE		AFTER		BENCHMARK:																										
Why1:- Winding eccentric						TARGET: -----																										
Why2: coils uneven						KAIZEN START: 11.03.2019																										
Why3:- Tensioner body & Fixture are not in same plane						TARGET DATE: 13.04.2019																										
ROOT CAUSE		RESULTS:				KAIZEN FINISH: 15.04.2019																										
Fixture height is more from the plane.						TEAM MEMBERS:																										
REGISTRATION NO.:						Mr.Pradeep						Mr.Santhraj																				
DATE:						BENEFITS:-																										
REGISTERED BY:						Reduce winding coils uneven																										
MANAGER SIGN:						KAIZEN SUSTAINANCE																										
						WHAT TO DO:																										
						It reversible Kaizen..																										
						HOW TO DO: -----																										
						FREQUENCY:																										
						One time activity																										
						SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT																										
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